

SPLIT 36

Date: Thursday, 8/23/2007 11:47:28 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	CO-PILOT EMERGENCY CARGO RELEASE KIT		
Job Number	34209-2	Part Number	D412704011		
Estimate Number	10992	Drawing Number	N/A		
P.O. Number	N/A	Project Number	N/A		
This Issue	8/23/2007	Drawing Revision	N/A		
Prsht Rev.	NC	Material	N/A		
First Issue	N/A	Due Date	9/3/2007	Qty:	4
Previous Run	32792	Um:	Each		
Written By					
Checked & Approved By	07.08.23				
Comment	Est Rev:B 05.01.28 Hardware added to Step 3 KJ/RF Est Rev:C 05.12.21 Hardware removed on Step 3 EC				

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description:		
1.0	DC	DOCUMENT CONTROL		
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-704-011CHG001				
2.0	PACKAGING 1	PACKAGING RESOURCE #1		
Comment: PACKAGING RESOURCE #1 Pick Packing Kit				
3.0	D412704041	Pedal Assembly		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-704-041 Pedal Assembly 332814-				
4.0	D412704045	Cable Assy (212/214/412)		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D412-704-045 Cable Assembly B28930				

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Drawing Name: CO-PILOT EMERGENCY CARGO RELEASE KIT

Job Number: 34209

Part Number: D412704011

Job Number:



Seq. #: **Machine Or Operation:**

Description :

Comment: Qty : 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick/Packing Kit

Qty Part Number Description Batch
1 D3207-2 Bracket 33207

6.0 D32075 Bracket

1000 JOURNAL OF CLIMATE

Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each
Pick: Packing Kit
Qty Part Number Description Batch
1 P22075 Bracket 322074

7.0 D32081 Doubler

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Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each
Pick: Packing Kit
Qty Part Number Description Batch
1 P2228-1 Doubles B32808

8.0 D32083 Pedal Mount Ang

1000 J. M. HARRIS

Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 D3208-3 Pedal Mount Angle B32804

9.0 D32087 Filler

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Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
1 P000007 Filter B23669

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Job Number:



Seq. #: Machine Or Operation:

Description :

10.0 D32089 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3208-9 Doubler B328095 -

11.0 D320811



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3208-11 Filler B22076 -

12.0 D32141 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3214-1 Placard B28924 -

13.0 MS21919DG5 Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
4 MS21919DG5 Clamp M17864 -

14.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/23/07/28

15.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-704-011

Location: B

PPP Rev: B

6/15/08 (1)

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Job Number: 34209

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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16.0 QC21 FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

8/23/07/28

Job Completion



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